**Waste Minimization and Recycling**

**Goal:** Minimize waste and increase recycling and composting as much as possible across the college.

Alkaline Battery Recycling Boxes are replaced when full. 24 boxes have been replaced in the last year. A total of 1286.00 lbs of batteries and E-waste have been recycled since 2011 using the Big Green Boxes.

Williams and Cohen Hall paper towel compost pilot is ongoing.

SAS has hosted 6 Zero-Waste Events of different scales and created a Zero-Waste Event guide.

Bin Inventories have been competed in DRL and McNeil to update trash and recycling bins needs.

Cohen and Williams waste audit and workshop in 2013.

Lynch loading dock Solid Waste Management is being evaluated.

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**Physical Environment**

**Goal:** Create and maintain a sustainable built environment on campus.

Music Building LEED Certified.

A Green Fund Grant was received to purchase an electric Columbia ParCar Mega Van.

SAS has ongoing furniture recycling program.

DRL Greenroof proposed for Spring 2015.

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**Academics**

**Goal:** Engage and educate students in sustainability.

Silfen Cafe students were taken to Dirt Factory in Fall 2013 to learn about composting.

NBS rainwater garden is being incorporated into Ecology 201 in 2015.

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**Communications**

**Goal:** Communicate with the Penn community to keep them informed of sustainability goals and progress.

**Website**

SAS sustainability website is updated every month with event news and resources. Since the start of an audience baseline tracking system in February there has been an increase of 79.4% for new visitors.

**Facebook**

150 people like the SAS Sustainability Page.

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**Outreach and Engagement**

**Goal:** Engage the Penn community in sustainability initiatives.

SAS summer Staff Celebration planned as zero waste.

25 faculty/staff attended PECO greenroof tour for Earth Day.

SAS zero-waste department pot lucks were hosted at Cohen Hall and 3600 Market. A total of 6 lbs of organic waste was diverted.

SAS Holiday Party was zero-waste and 81.6 lbs. of compost were diverted from landfills.